

Ship 7/12 or latest 10/12

Dart Aerospace Ltd.

Date: Tuesday, 04/12/2007 11:43:55 AM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 1-MAN 3-POINT RH SHOULDER HARNESS KIT
<b>Job Number</b> : 36100	
<b>Estimate Number</b> : 13080	
<b>P.O. Number</b> :	<b>Part Number</b> : D412702052B
<b>This Issue</b> : 04/12/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> :	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 10/12/2007 <b>Qty:</b> 11 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A new issue ECN 1070 07-12-03 DD verified by:	

### Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

DC

DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-052B CHG001

7/12/07

D412702109B

HARNESS ASSEMBLY



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

HARNESS ASSEMBLY

BATCH: B 32811 3X

B 36088 (8X) LU

2.0

D35421

BRACKET



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

BRACKET

BATCH: B 32606 1X

B 34221 10X LU

3.0

D35713

GUIDE



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

GUIDE

BATCH: B 31869

LU

4.0

D3610041

BRACKET



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 11.0000 Each(s)

BRACKET

BATCH: B 32832 5X

LU 7/12/06

B 36088 6X

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 04/12/2007 11:43:55 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1-MAN 3-POINT RH SHOULDER HARNESS KIT

Job Number: 36100

Part Number: D412702052B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0  
+ + + + +  
+ + + + +

D36181

CAP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

CAP

Batch: M32426

AS 07/12/05

(XII)

7.0  
+ + + + +  
+ + + + +

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 22.0000 Each(s)

Bolt

Batch: M104603

AS 07/12/05

(XII)

8.0  
+ + + + +  
+ + + + +

AN444A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

Bolt

Batch: M104806

AS 07/12/05

(XII)

9.0  
+ + + + +  
+ + + + +

MS24693S274

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

Screw

Batch: M104214

AS 07/12/05

(XII)

10.0  
+ + + + +  
+ + + + +

AN960JD416

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 33.0000 Each(s)

Washer

Batch: M105906

AS 07/12/05

(XII)

11.0  
+ + + + +  
+ + + + +

AN960JD416L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 22.0000 Each(s)

Washer

Batch: M105408

AS 07/12/05

(XII)

12.0  
+ + + + +  
+ + + + +

MS21042L4

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 33.0000 Each(s)

Nut

Batch: M105054

AS 07/12/05

(XII)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries.

Date: Tuesday, 04/12/2007 11:43:55 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1-MAN 3-POINT RH SHOULDER HARNESS KIT

Job Number: 36100

Part Number: D412702052B

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*Handwritten: 6 H1207*

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-052B CHG001

Location:

PPP Rev:

*Handwritten: DRAFT*

*Handwritten: C 7/12/07*

*Handwritten: (11)*

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*Handwritten: 4 07-12-07*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

50

Date: Wednesday, 12/5/2007 8:15:10 AM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 1-MAN 3-POINT RH SHOULDER HARNESS KIT  
Job Number : 36100  
Estimate Number : 13080  
P.O. Number :  
This Issue : 12/5/2007 S.O. No. :  
Prsht Rev. : NC Part Number : D412702052B  
First Issue : 12/4/2007 Type : SMALL /MED FAB Drawing Number : N/A  
Previous Run : Drawing Revision : A  
Material :  
Written By : Due Date : 12/10/2007 Qty: 11 Um: Each  
Checked & Approved By :  
Comment : Est Rev:A new issue ECN 1070 07-12-03 DD verified by:

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D412-702-052B CHG001

07.12.05

2.0 D412702109B HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

HARNESS ASSEMBLY

BATCH: \_\_\_\_\_

3.0 D35421 BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 11.0000 Each(s)

BRACKET

Batch: \_\_\_\_\_

Job Completion



REFERENCE ONLY